

Cylinder Head Replacement Procedure



1. Disconnect power cord from electrical sources.



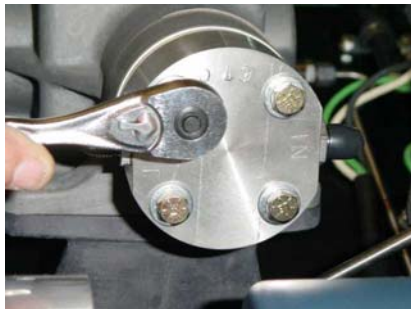
2. Bleed off or exhaust all air pressure from booster.



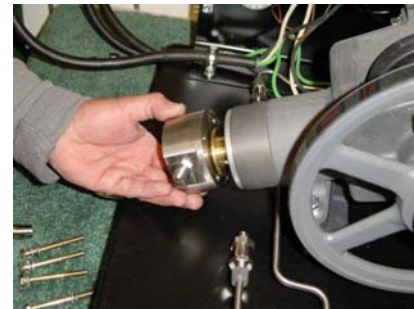
3. Remove all booster cover screws and cover.



4. Disconnect inlet and outlet tubes from each cylinder head.



5. Remove the four cylinder head bolts from each cylinder head (8 bolts total).

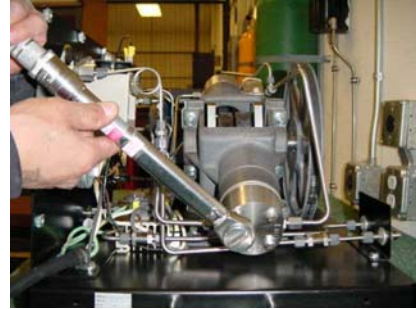


6. Carefully slide, one at a time, each cylinder head from piston.

Cylinder Head Replacement Procedure
(continued)



7. Reassemble carefully, making sure "inlet" side of cylinder head is located closest to the front of the booster.



8. Torque cylinder head bolts to 175 inch pounds.